

General Setup Instructions

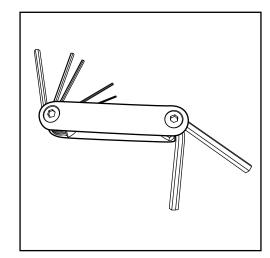
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

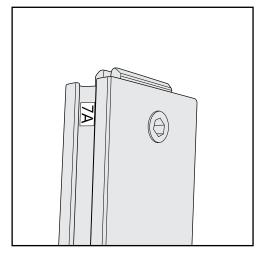
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



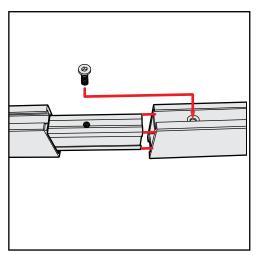
Hex Tool - Essential for Assembly



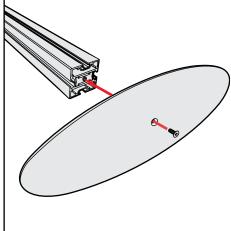
Part Identification - Numbering



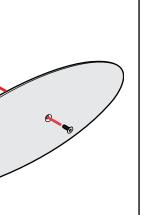
MARNING



Spline Connection



Base Plate & Extrusion Connection





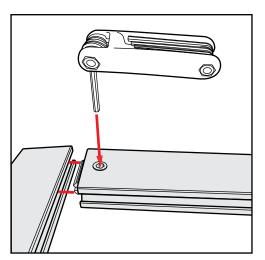
DO NOT USE POWER TOOLS



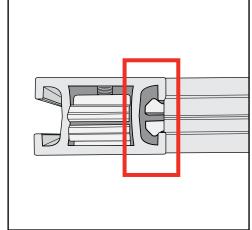
LADDERS OR LIFTS MAY BE REQUIRED



ALL CONNECTIONS MUST BE TIGHTLY SECURED



Extrusion & Lock Connection



Engaged Lock



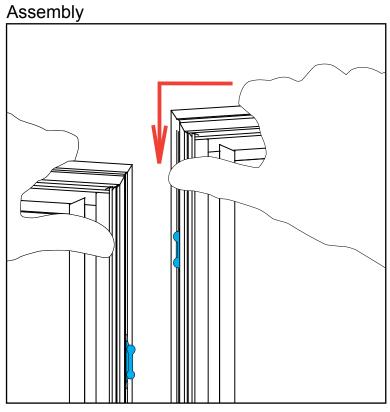


Side-by-Side Assembly

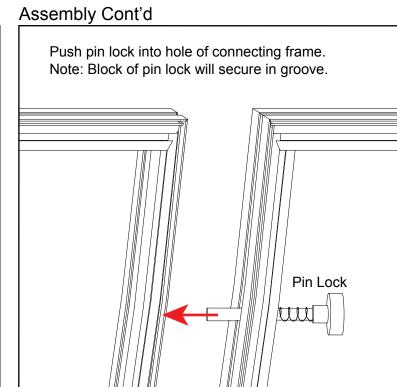
- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

Side-by-Side Disassembly

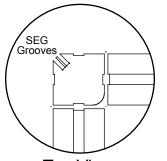
- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detatch.



Stacking



Corner Connector



Top View

Note: Orientation of Corner

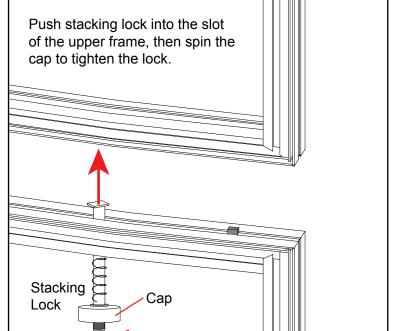
Connector may change.

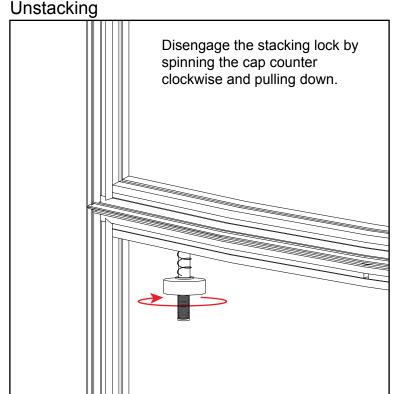
Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

Stacking Disassembly

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.



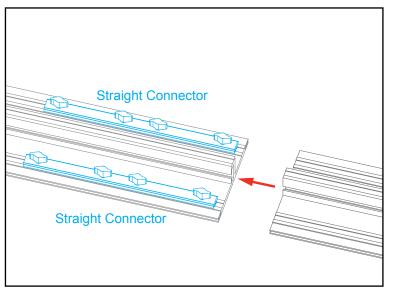


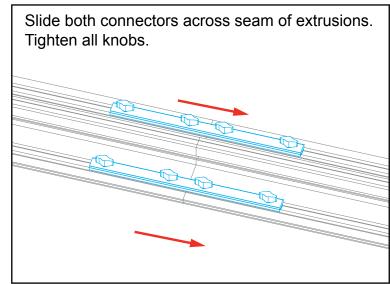
Order #XXXXX CEI152 Frame Assembly

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

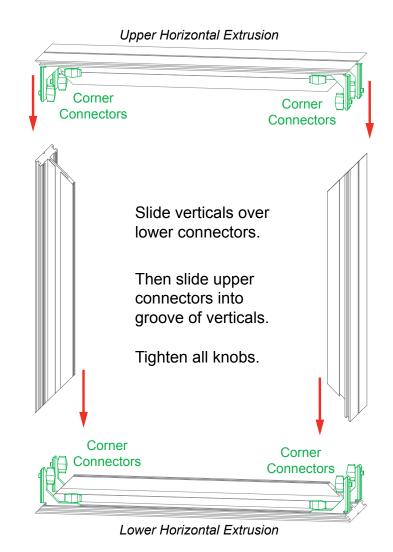
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of upper horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

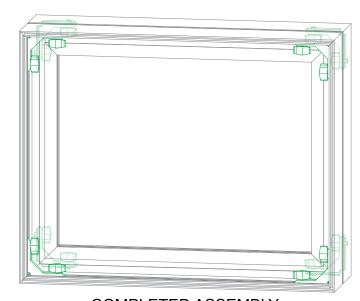
- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



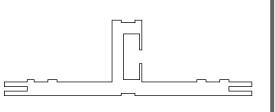




Adjust connectors if necessary to prevent gaps in connection.

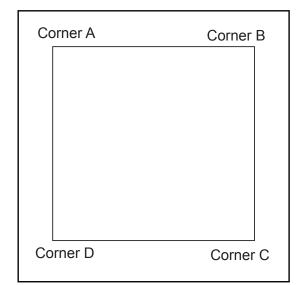


COMPLETED ASSEMBLY

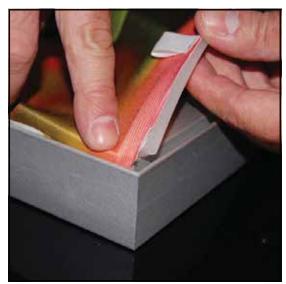


CEI152 Profile

All knobs must be tightened securely to ensure a proper connection.



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

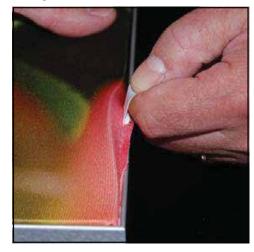


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.





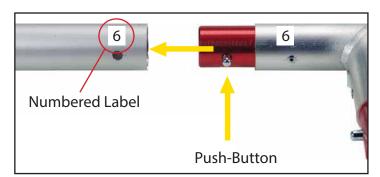
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

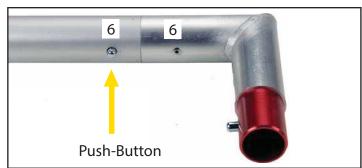
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

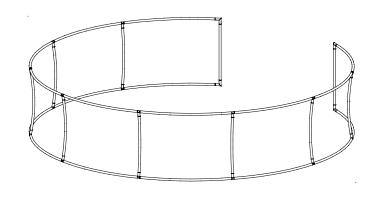
Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.

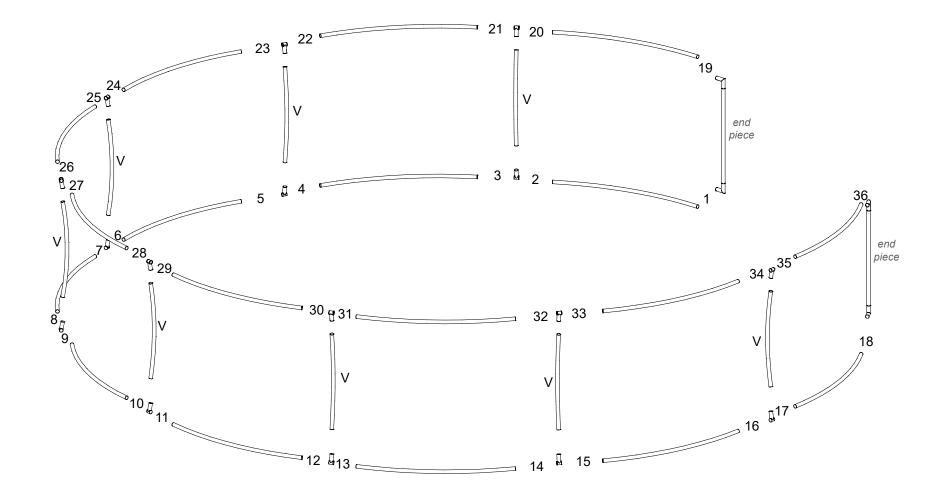




When assembled

Steps:

- 1) Assemble lower parts labeled [1] through [18] together in numerical order.
- 2) Assemble upper parts labeled [19] through [36] together in numerical order
- 3) Connect upper & lower assemblies together using (8) verticals [V].
- 4) Attach end pieces [1/19] & [18/36] to frame.
- 5) Apply Pillowcase Graphic to assembled frame.



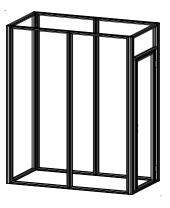
Order #XXXXX Lower Gravitee Tower Assembly

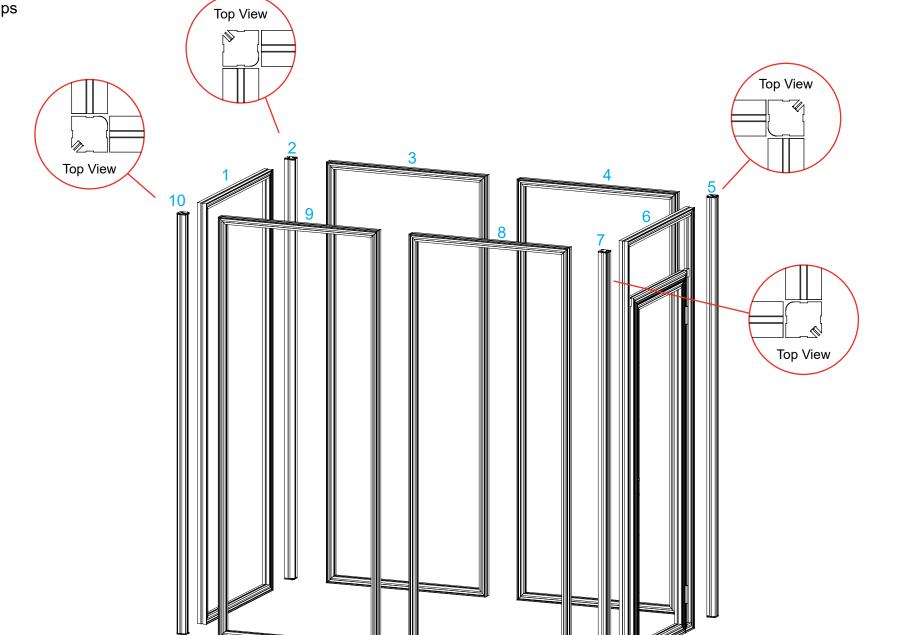
Description Qty. Item 38"w x 95"h lower Gravitee Panel 94.5"h lower Gravitee Corner Post w/ caps 38"w x 95"h lower Gravitee Panel 38"w x 95"h lower Gravitee Panel 5 94.5"h lower Gravitee Corner Post w/ caps 38"w x 95"h lower Gravitee Panel w/ Door 6 94.5"h lower Gravitee Corner Post w/ caps 8 38"w x 95"h lower Gravitee Panel 38"w x 95"h lower Gravitee Panel 9 10 94.5"h lower Gravitee Corner Post w/ caps

Steps:

Refer to the Gravitee Assembly general information page.

1) Assemble Gravitee posts & panels [1] through [10] together in numerical order as shown.





When assembled

Order #XXXXX Upper Gravitee Tower Assembly

Item	Qty.	Description
1	1	38"w x 95"h upper Gravitee Panel w/ S44
2	1	94.5"h upper Gravitee Corner Post w/ caps
3	1	38"w x 95"h upper Gravitee Panel
4	1	38"w x 95"h upper Gravitee Panel
5	1	94.5"h upper Gravitee Corner Post w/ caps
6	1	38"w x 95"h upper Gravitee Panel w/ S44
7	1	94.5"h upper Gravitee Corner Post w/ caps
8	1	38"w x 95"h upper Gravitee Panel
9	1	38"w x 95"h upper Gravitee Panel
10	1	94.5"h upper Gravitee Corner Post w/ caps
1	1	38.5"w Z45 Horizontal Extrusion

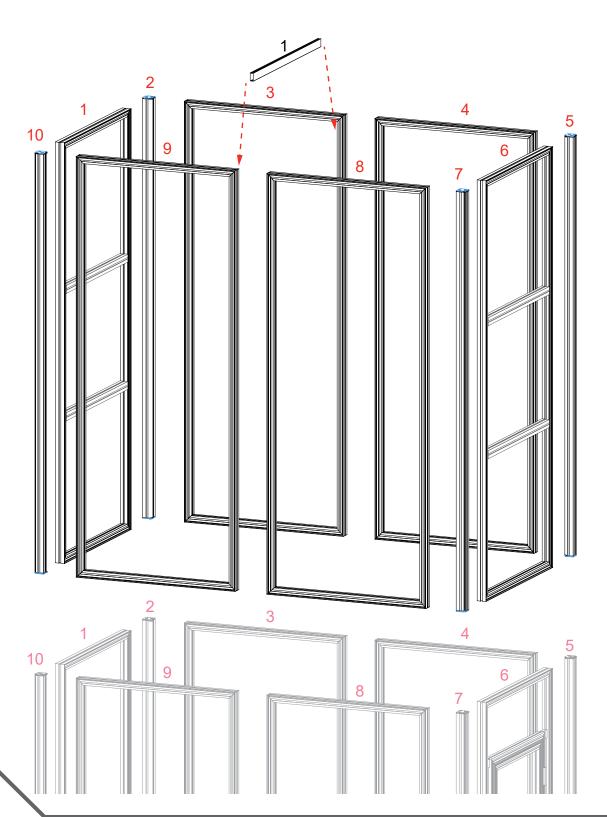
Keep internal extrusions attached to Gravitee panels.

DO NOT REMOVE.

Steps:

Refer to the Gravitee Assembly general information page.

- 1) Assemble Gravitee posts & panels [1] through [10] together in numerical order, while attaching to lower panels.
- 2) Attach horizontal [1] between panels [3] & [9].

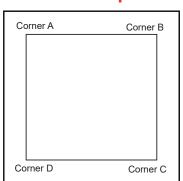




When assembled

SUSTAINABLE EXHIBITS

SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:

1) Apply SEG graphics to tower assembly as shown.



Order #XXXXX Tower Canopy

Item Qty. Description

A 1 86"w x 18"d x 3"h Canopy Panel B 1 86"w x 18"d x 3"h Canopy Panel

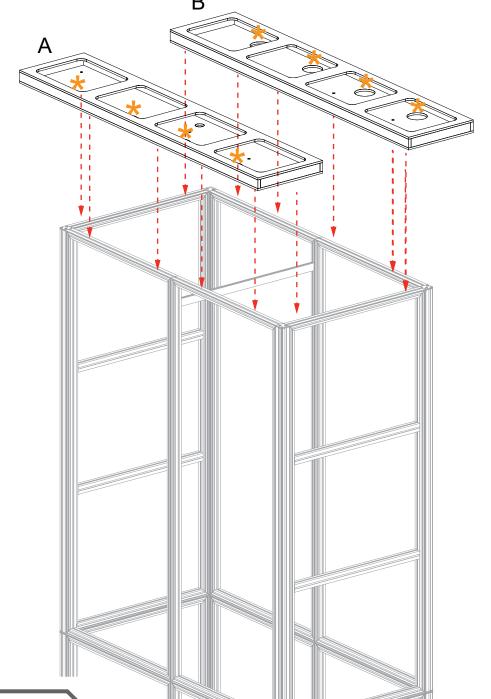
* Puck Light Connection

Transformer

Connect transformer to puck lights, then attach transformer to power source.

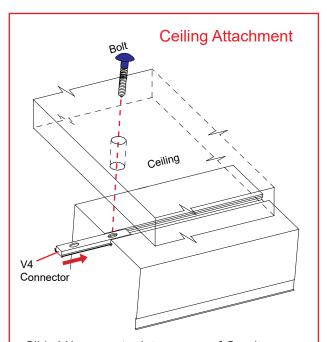
Steps:

- 1) Attach Ceiling Panels [A,B] to top of Gravitee tower, using Bolts & V4 connectors. See Ceiling Attachment detail.
- 2) Connect power cords to puck lights in ceiling panels. See Puck Light Connection detail.



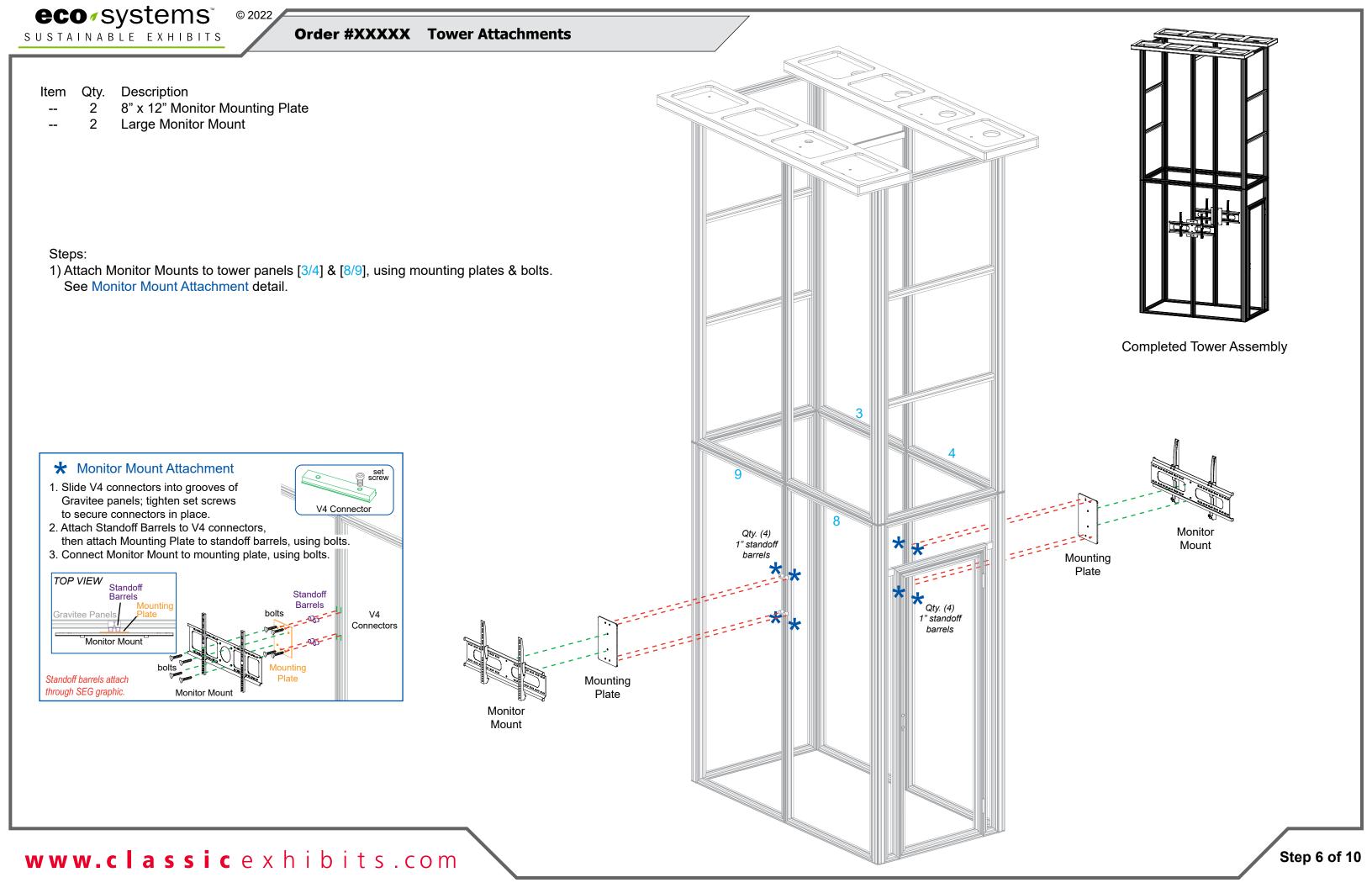


When assembled



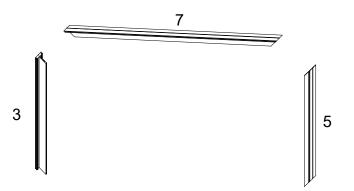
Slide V4 connector into groove of Gravitee panel; tighten set screw to secure V4 connector in place at correct location. Insert bolt through hole of ceiling into threaded hole of V4 connector; tighten screw to secure.

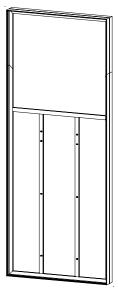
Puck Light



Order #XXXXX Kiosk Frame Assembly

ltem	Qty.	Description
2	2	95"h CEI152 Vertical Extrusion
3	2	26.823"h CEI152 Vertical Extrusion
4	2	95"h CEI152 Vertical Extrusion
5	2	26.823"h CEI152 Vertical Extrusion
6	2	48"w CEI152 Horizontal Extrusion
7	2	48"w CEI152 Horizontal Extrusion
8	2	44.353"w Z45 Horizontal Extrusion
9	2	72"h Z45 Vertical Extrusion
10	2	72"h Z45 Vertical Extrusion





When assembled

Qty. 2

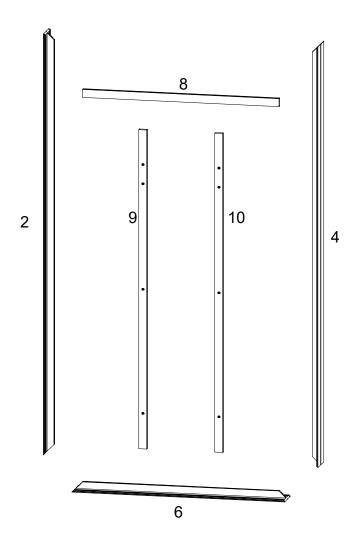
Assemble frames flat on ground.

Steps:

Refer to the CEI152 Frame Assembly general information page.

- 1) Assemble verticals [2-3], [4-5] together using straight connectors.
- 2) Attach vertical assemblies [2/3], [4/5] between horizontals [6,7] using corner connectors.
- 3) Connect horizontal [8] between verticals [2,4].
- 4) Attach verticals [9,10] between horizontals [6,8].

Repeat steps 1 through 6 for other kiosk frame assembly.



Order #XXXXX Kiosk Attachments

Qty. Description Item

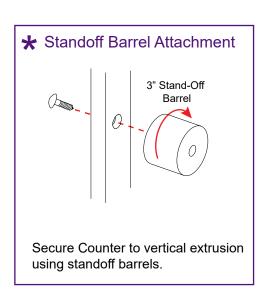
42"w x 16"d x 42"h Kiosk Counter

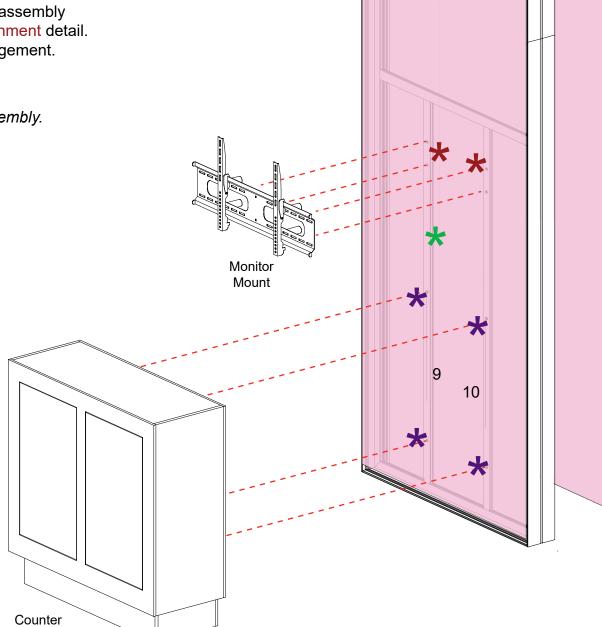
Steps:

Refer to the SEG Installation general information page.

- 1) Apply SEG graphic to front of assembled frame.
- 2) Connect counter to verticals [9,10] of frame assembly, using Standoff Barrels. See Standoff Barrel Attachment detail.
- 3) Install Monitor Mount to verticals [9,10] of frame assembly using Standoff Barrels. See Monitor Mount Attachment detail.
- 4) Attach PR63 conduit to vertical [9] for wire management. See PR63 Attachment detail.
- 5) Apply SEG graphic to back of assembled frame.

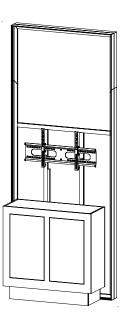
Repeat steps 1 through 5 for other kiosk frame assembly.





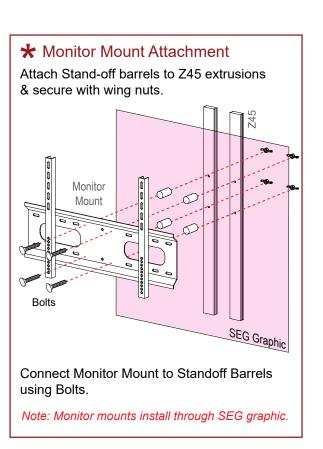
SEG Graphic

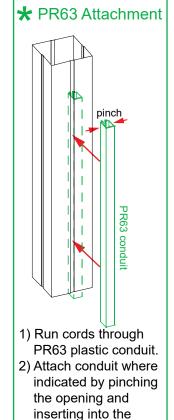
SEG Graphic



When assembled

Qty. 2





groove of extrusion.

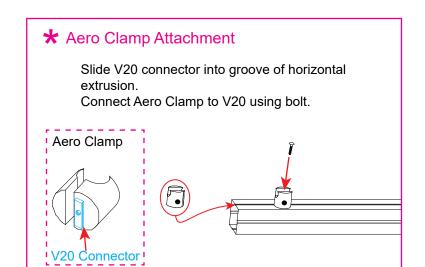
Order #XXXXX Aero Frame Attachment

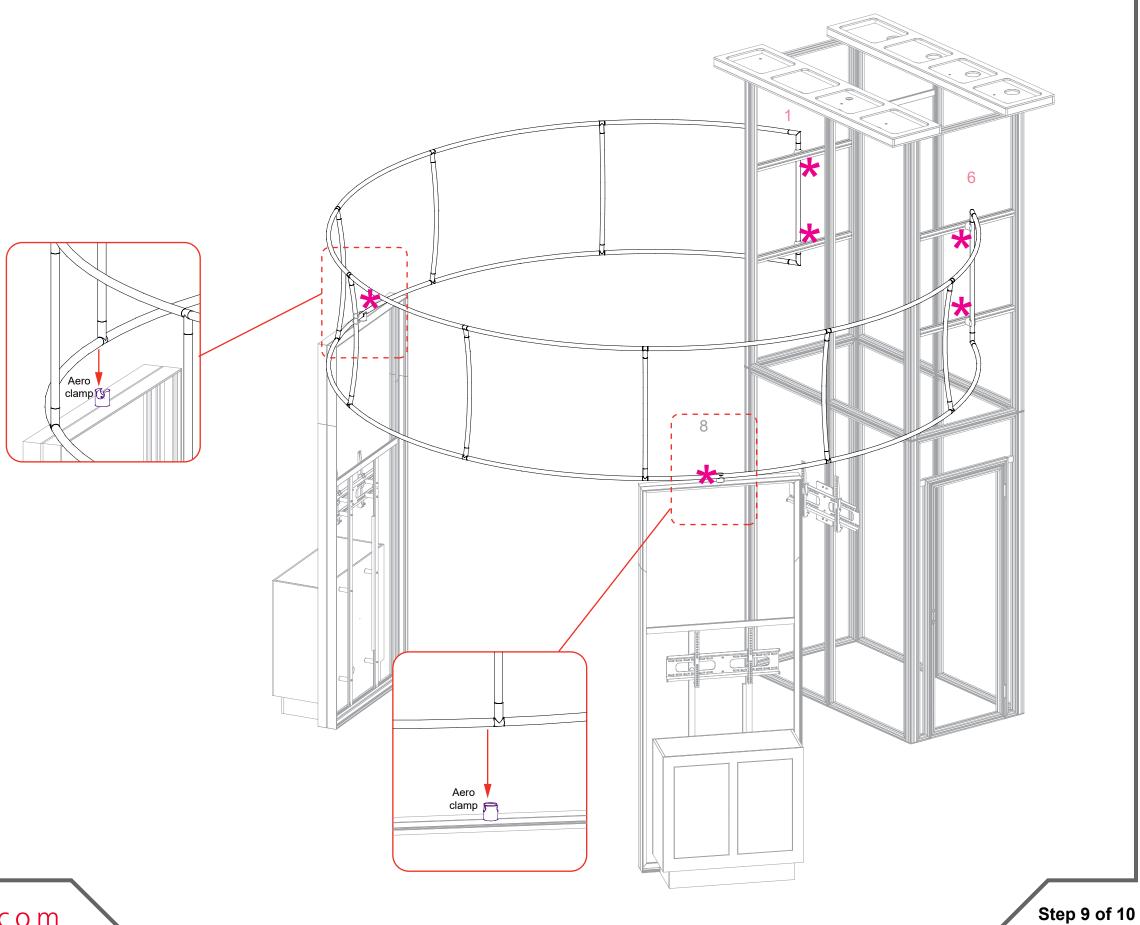
Item Qty. Description

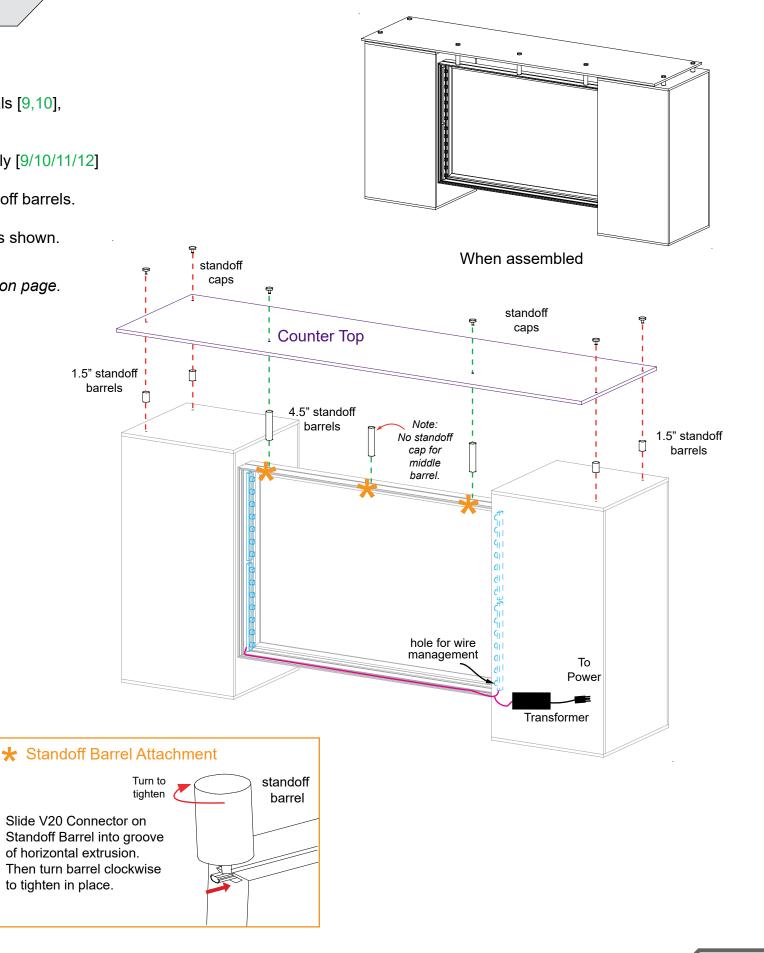
-- 2 Aero Clamps

Steps:

- 1) Attach Aero Clamps to top of kiosk horizontals [7]. See Aero Clamp Attachment detail.
- 2) Attach Aero frame to Aero clamps, and attach to vertical extrusions in tower panels [1] & [6] using Aero Clamps.







Maximum of 7 lights per chain / 7 lights per Transformer